



User Manual

Dear customer:

Thanks for purchase our professional Dough Sheeter. Before using this machine please read this instruction sheet seriously . It is included the important information about installation, safety and maintenance. Please follow this operating instruction, things to noted and keep the sheet carefully for future reference.

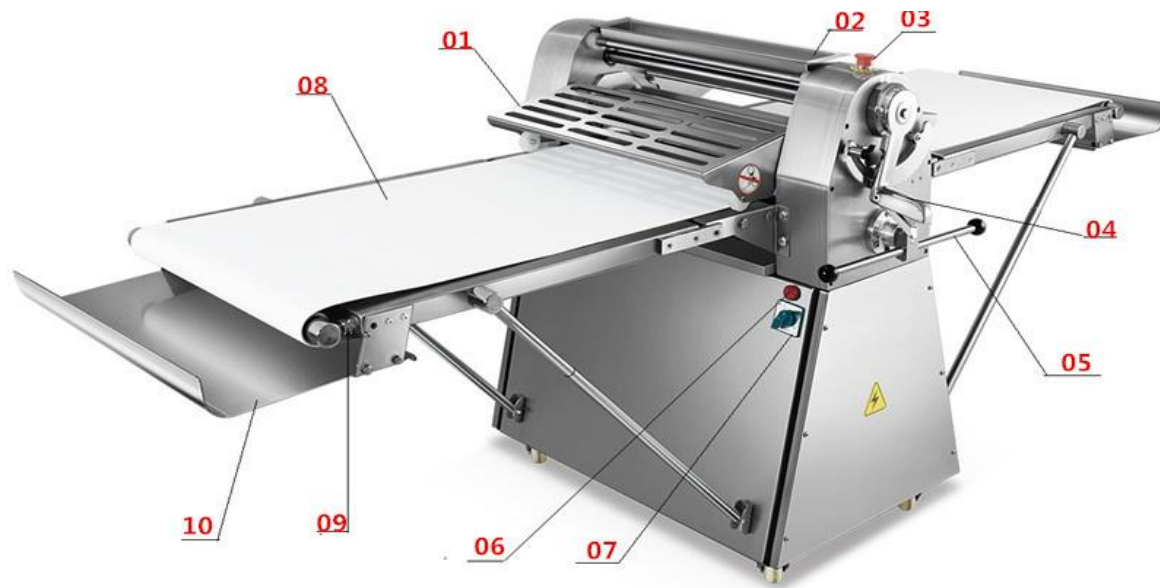
Summary

Our Company produced upright and desk type Dough Sheeter. It's a new and super machine comes from many researching and experience included overseas excellent technology. This machine is easy be used in security and suitable to restaurant, hotel, cake store, bakery store and dining hall for making pastries and egg tart and so on.

Specification

Model	BC-400BL	BC-550BL	BC-650BL	BC-550L
Dimension	820x2000x1040	960x2700x1100	1060x3100x1100	960x2700x1100
Working width/height(mm)	2000/1040	2700/1100	3100/1100	2700/1100
Closing width/height(mm)	620/1310	700/1620	720/1720	700/1620
Width of conveyor belts(mm)	400/1600	520/2200	630/2400	520/2200
Roller adjustable gap(mm)	1~35	1~40	1~40	1~40
Maximum rolling depression (kg/times)	4	5.5	6.5	5.5
Rated power(KW)	0.40	0.55	0.75	0.55
Supply Voltage(V)	220V/380V	220V/380V	220V/380V	220V/380V
Net Weight(kg)	170kg	240kg	268kg	230kg

Diagrammatic sketch



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|----------------------|-------------------------|---------------------------|
| 01 shielding | 02 Filling slot | 03 The abrupt stop switch |
| 04 Regulating handle | 05 Start the hand lever | 06 Power indicator |
| 07 The power switch | 08 Transmission belt | 09 Belt adjusting nut. |
| 10 Material plate | | |

Installation and operation procedure

1. Put the machine on the floor steadily, no shaking then unfolded two sides material board smooth and steady.
2. Make sure the supply Voltage is match to the machine specified Voltage and base on electrical equipment principle to link up a rated current is 15A leakage current interrupter to machine (⚡).
3. Check the roller if can move up and down smoothly by the hand shank.
4. Connect the circuit and detect the conveyor belt is moving to the required direction by push the power switch, emergency switch and selector bar. Otherwise, adjust the direction by exchange the different color wires.
5. Check the roller and conveyor belt if running normally, otherwise adjust conveyor belt regulating screw to balance the belt.
6. Turn on the machine and put the material on one side of the conveyor belt, adjust the roller a little lower than material, let the material back and forth pass though the roller, you also can adjust the height of the roller till the outcome to be the required thickness.

(Be careful: you can't adjust the height of the roller unless the machine is in neutral position, otherwise will do great damage to the machine. Please be sure to keep in mind!)

7. Please don't put the hand into the roller or open the aluminum cabinet when the machine is on. Please turn off the machine before you detect, repair, clean or move the machine elements.

Repair and maintenance

1. Please clean the conveyor belt, roller and safety guard after one day's job. Please turn off the electricity before cleaning the machine and water is forbid for the washing.
2. Please detect the drive chain and gear by regularly and replenish or exchange the lubrication oil half a year.

Circuitry Principle

